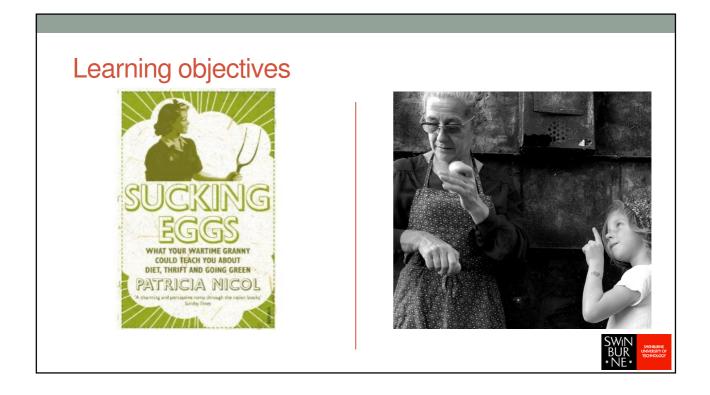




LOCATION-BASED MICRO-MILESTONES AND PRE-REGISTERED PAYMENT DISTRIBUTION











- 1. Cash flow is critical in construction
- 2. Security of payments legislation not effective, nor fair
- 3. Governments are exploring Project Banks (PBs)
- 4. PBs are reliant on monthly progress payments
- 5. Can we improve the payment system?
- 6. Can we improve control?

Christchurch's Urban Construction in liquidation, creditors owed \$1.5 million



- owing about \$1.5 million
- leaving nearly 150 unsecured creditors unlikely to see a cent
- Liquidator Rodgers Reidy attribut ed the company's demise to cashflow difficulties, loss of a significant contract, delays in workflow and loss of support from the company's financier.

Stonewood contractors owed hundreds of thousands



 The faltering business owes about \$15 million to unsecured creditors and is part-way through building 110 homes

One of Queensland's biggest builders has hit the wall

- Matrix Projects, which built the likes of the Mosaic development in Fortitude Valley as well as major Gold Coast high rises, collapsed just before Christmas with debts of almost \$7 million.
- A creditors report, by liquidators Peter Lucas and Glenn Shannon, cites \$6.7 million in debts, owed mainly trade creditors

Greg Stolz, The Courier-Mail January 30, 2015 9:48pm



South Australian construction and civil engineering firm York Civil goes into administration

- Opposition transport spokesman Tom Koutsantonis blamed York Civil falling into administration on the lack of infrastructure projects.
- "There is a valley of death in infrastructure spending that we warned about — and it's here," the former treasurer said.
- "Its first victim is a great South Australian company with nearly 30 years worth of history here in South Australia gone."
- He said he hoped the government had not been withholding payments to York Civil because of a dispute of who was to blame for the tramline delay



ABC: By <u>Leah MacLennan</u> Updated 6 Aug 2018, 2:54pm

Ebert Construction's collapse stokes fears of NZ's booming building and construction industry going bust

- The liquidation of Ebert Construction leaves hundreds of workers and contractors across the country in limbo, facing an uncertain future.
- It's estimated at least \$40 million is owed to creditors.
- Fisk said Ebert's 15 contracts included a new \$57m acute mental health unit for Middlemore Hospital



Ebert Construction builds mansion for its managing director

 A director of failed Ebert Construction was building a multi-million dollar mansion in an exclusive seaside enclave while his company teetered on the brink of collapse.



How to make money

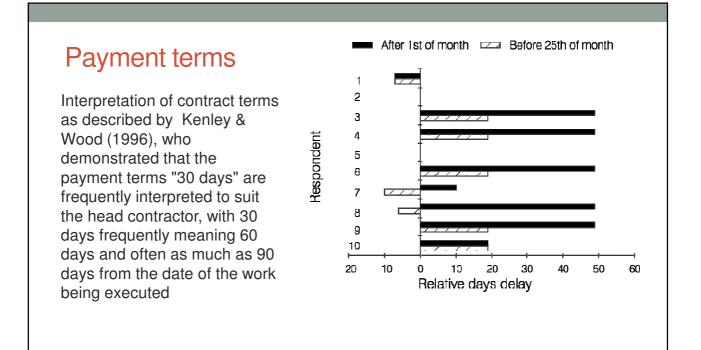
- "About 20 years ago Kim Macdonald's tradesman father did a job for a highly regarded businessman who promised to boost his income significantly overnight without changing a single thing about his work.
- The businessman promised to reveal the secret to greater success once her father completed the job and she remembers her parents being excited about the impending life-changing advice.
- The advice, exclaimed the businessman, would bring the father more money for doing absolutely nothing. It would change the way he lived and saw the world. Everything would be better. He would be richer and happier.
- 'Pay all your bills late', was the advice".

Kim Macdonald The West Australian Tuesday, 27 March 2018 2:46PM

Payment terms

- She continues...
- This approach has been embraced by the building industry. It is now the modus operandi for many big building companies and head contractors to pay subcontractors as late as possible, while accruing substantial interest on their multi million-dollar contracts.
- While the law stipulates payment must be made within 42 days, a recent Federal Government survey showed most were paid more than two months after finishing a job and 13 per cent routinely waited 90 days for payment.

Kim Macdonald The West Australian Tuesday, 27 March 2018 2:46PM



Australia's Large Builders Hoard Cash Owed to Suppliers

- Large builders throughout Australia are hoarding cash owed to suppliers and subcontractors and are using muscle to pay invoices later...
- They have the luxury of referring the contractor to 'the accounts department' and that is where the contractor remains...for months.
- The accounts person blames the project manager, and the project manager refers back to accounts.
- This is deliberate and a planned strategy



Andrew Heaton: Construction 6 June, 2017 Citing: Dunn & Bradstreet : first quarter 2017 analysis of payment trends

Australian Construction Firms Owed \$15.4 Billion in Unpaid Debt

 Small and medium sized construction businesses throughout Australia are 'drowning in a sea of unpaid customer bills' according to the latest report which found that small and medium businesses throughout the sector are owed a combined total of \$15.4 million in unpaid debts.

Story by Andrew Heaton - Sourceable.net

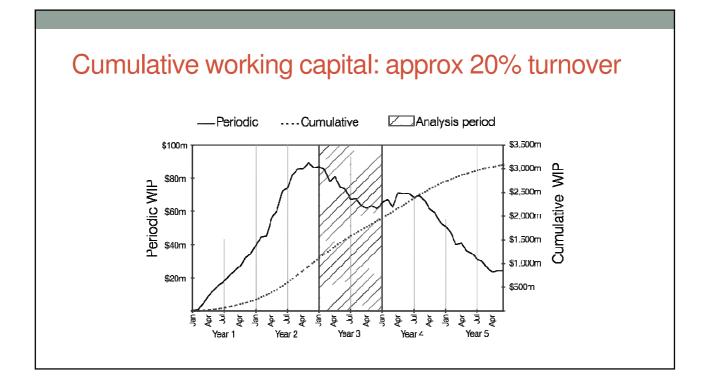


"I don't have any cash flow problem It all washed away in the flood."

Cash farming

- Gyles coined the phrase "cash farming" to describe these practices and accepted that they are significant whether companies are solvent or not.
- "The liquidator noted that, largely, the company was funded by progress payments in excess of work in progress"

Gyles Royal Commission 1992



What goes wrong

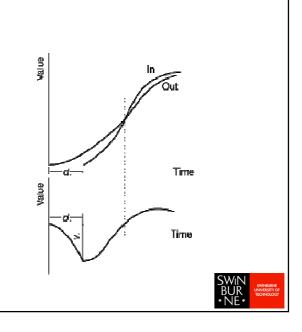
 "The company's cash flow initially suffered from delays on projects caused by unusually wet weather. The cash flow shortage, together with under-pricing on certain projects led, in many cases, to an inability to complete jobs.
 Further, the lack of new projects resulting from a decline in the construction industry denied the company any chance of trading its way out of difficulties"

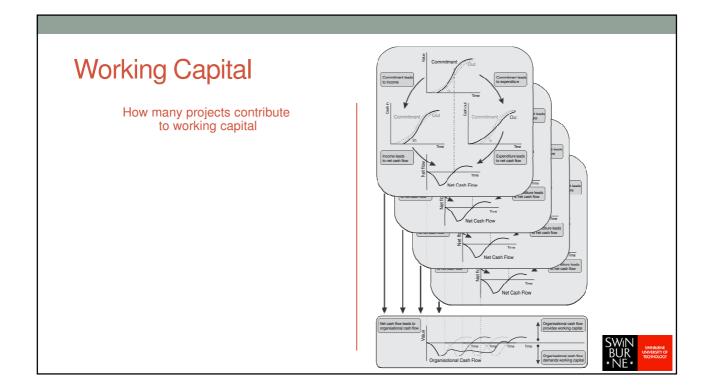
What I said in 1997 :

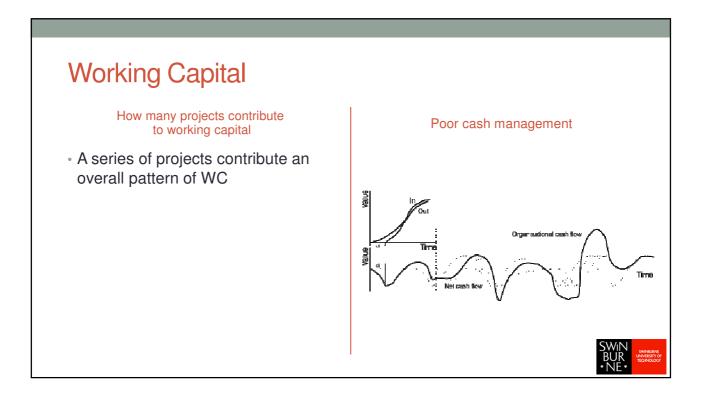
- The practice is endemic in the industry and company failure results from perpetrators being unable to accommodate changes in their financial circumstances. There are four factors at work.
 - An initial shortage in capital
 - · Funds for operations are derived from projects
 - The funds available from operations are reallocated to either paying out losses or reinvested in non-liquid assets, and
 - There is a cut-off in supply of funds usually caused by a slowdown in supply of projects or delays in their execution.
- If one of these points does not apply, then firms may, practically, continue to trade.
- But, when they do... Bam!

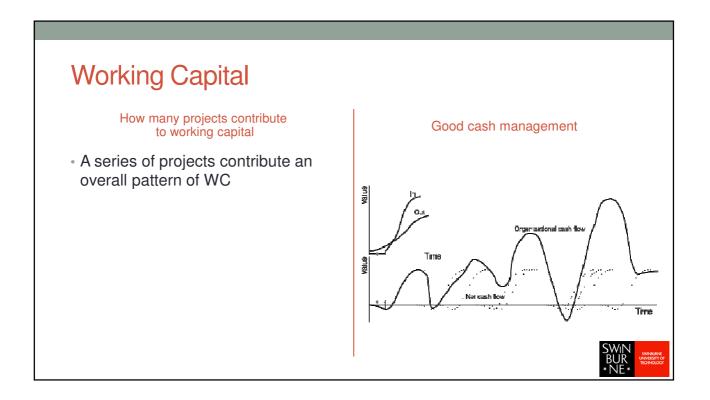


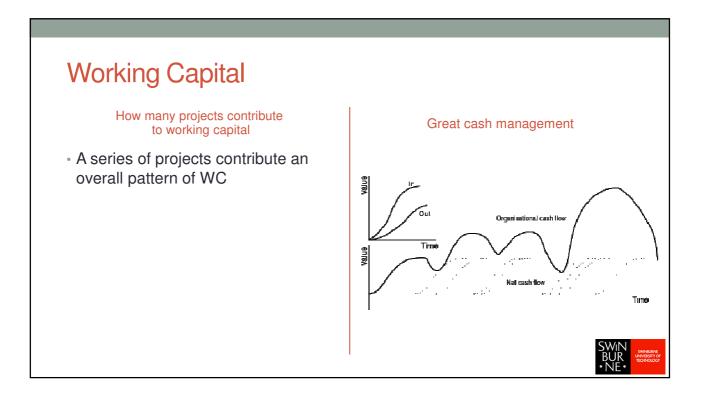


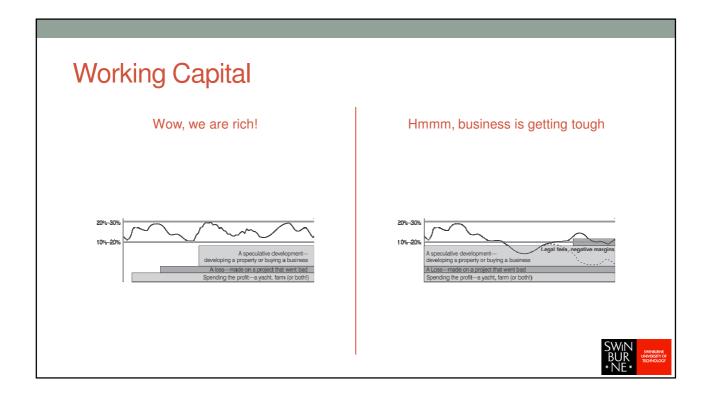


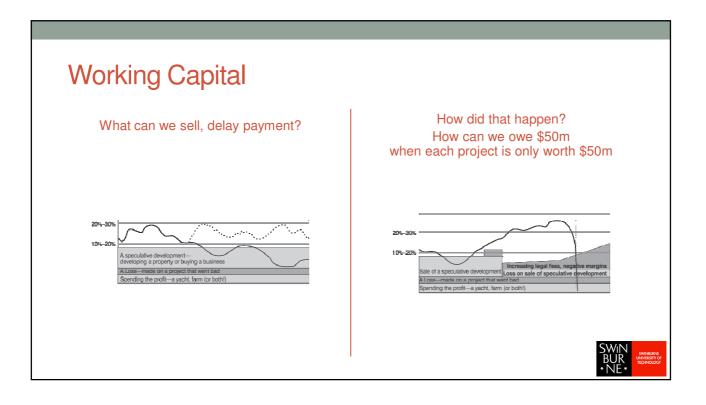


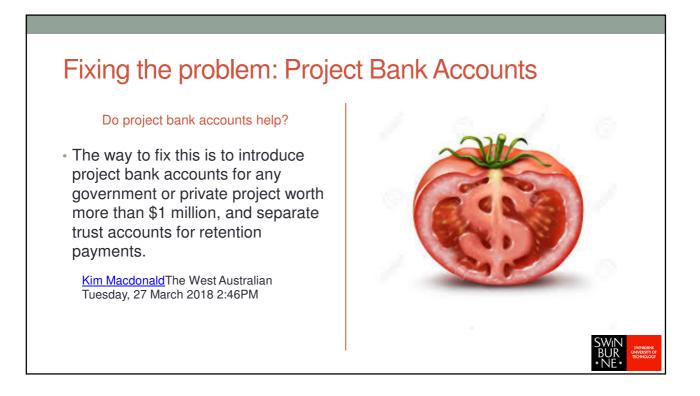




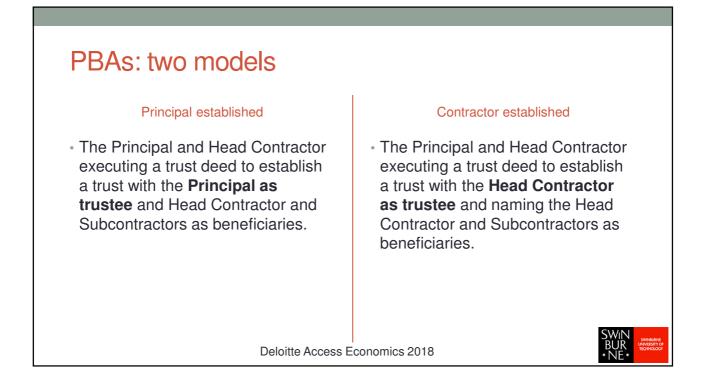








Lostralian Jurisdictions • WA (trial) (\$1.5m to \$100m) • WA (trial) (\$1.5m to \$100m) • NSW (10 trial PBAs) • Vic (trial) • NT (tials) • Old (evaluating) • Schude Infrastructure Deloitte Access Economics 2018



Payment system: two models

Principal established

- The Head Contractor prepares a Progress Payment Instruction (PPI) including all amounts certified as payable to each Subcontractor.
- If the PPI is correct, the Principal deposits the payment into the PBA and provides the Bank with the PPI, authorising the bank to disburse funds in accordance with the PPI.
- The bank then pays the Head Contractor and Subcontractors from the PBA as per the PPI.

Contractor established

- The Head Contractor then prepares the Progress Payment Instruction (PPI) including all amounts certified as payable to each Subcontractor.
- Unlike Model 1, the Principal does not confirm the accuracy of each individual payment amount.
- The Principal provides the Subcontractor with a copy of the relevant portion of the final PPI. The Principal deposits the progress payment into the PBA.
- The Bank then pays the Head Contractor and Subcontractors from the PBA in line with the PPI.

Deloitte Access Economics 2018



Impact on working capital

- The most significant cost to head contractors under both the Government-only Scenario and the Industry-wide Scenario is the reduced working capital from the loss of access to progress payments (which under the Base Case can be utilised by the Head contractor as working capital), which amounts to a cost of \$143m under the Government-only Scenario and \$3.4bn under the Industry-wide Scenario.
- The avoided 12% financing cost amounts to a saving to sub-contractors of approximately \$191m in present value terms (over 20 year evaluation period) under the Government-only Scenario and \$4.6bn under the Industry-wide Scenario.



"I just need enough money to tide me over until I need more money to tide me over."

Deloitte Access Economics 2018



Calculating payments: monthly progress claims

Progress claim based on WIP

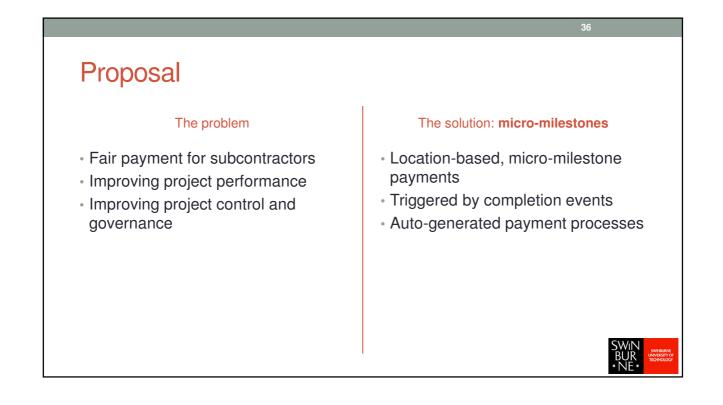
- Agreement between head contractor and client's rep
- Something of a negotiated settlement
- Sub-contractors not represented

What is wrong

- Incentive to commence work
- Incentive to claim 80% of work
- No incentive to complete work
- Little sensitivity for control
- Little accountability for actual subcontractors work













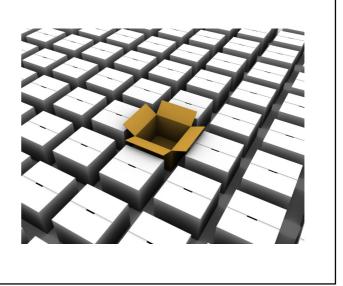
						BUR *NE*
Tree structures			Level 1	Level 2	Level 3	Level 4
			Project	T 14		Outlining
				Task 1	Sub Task1.1	0
					SUD TASK1.1	Work Package 1.1.1
	WBS Levels					-
						Work Package 1.1.2 Work Package 1.1.3
	Space Flight Project	Level 1				Work Package 1.1.3
	Filipect	~			Sub Task1.2	Work Fackage 1.1.4
Project Sys Eng Saf	ety & MA Science / Payloads Spacecraft	Level 2			GUD TASKI.2	Work Package 1.2.1
Mgmt	Technology	LOVOIZ				Work Package 1.2.2
						Work Package 1.2.3
1	Subsystem Subsystem Subsystem	Level 3				Work Package 1.2.4
	"1" "2" "3" Subassembly "A" Subassembly			Task 2		
					Sub Task2.1	
		Level 4				Work Package 2.1.1
NASA IN-HOUSE, CONTRACTOR,						Work Package 2.1.2
SUBCONTRACTOR,	Sub-Component Sub-Component	Level 5				Work Package 2.1.3
PARTNER,	"A1" "A2"	Lovero				Work Package 2.1.4
UNIVERSITY, ETC.					Sub Task2.2	
	Extended Extended	Level 6				Work Package 2.2.1
	Sub-Division Sub-Division					Work Package 2.2.2
						Work Package 2.2.3
+	Extended Extended Sub-Division Sub-Division	Level 7				Work Package 2.2.4
	Par-paraion Par-paraion				Sub Task2.3	
						Work Package 2.3.1
						Work Package 2.3.2

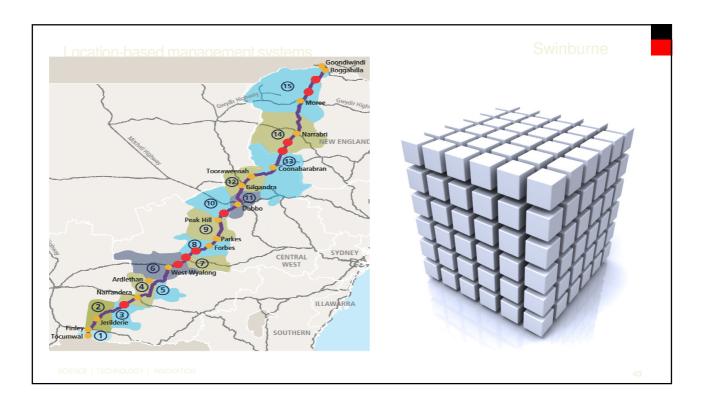
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Location-based management systems

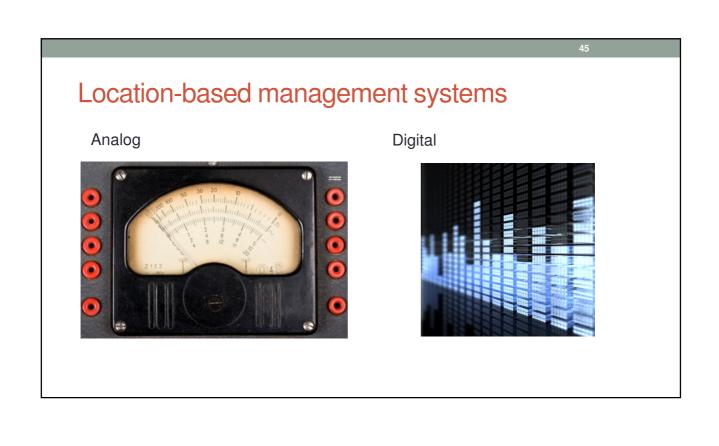
- Infrastructure has a physical reality
- All about location





Location-based management systems

- Managing what is in each location
- Complexity is merely variation in needs





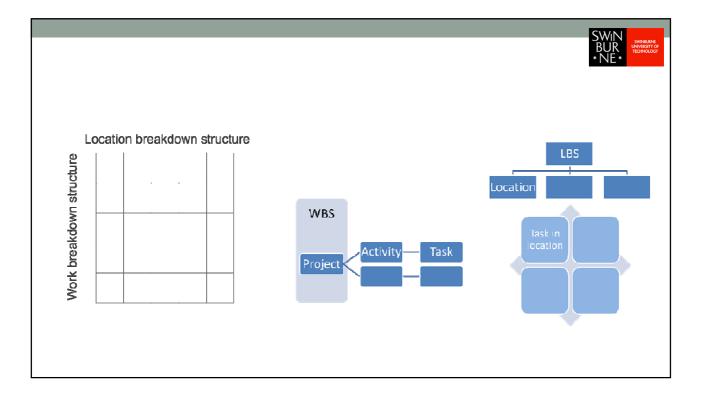
		SWIN BUR • NE *
 BO1 RESI. BLDG.PROJECT BO1.4 CONSTRUCTION BO1.4.3 Super Structure BO1.4.3.1 Ground Floor Level BO1.4.3.1 A Slab Work BO1.4.3.1 A. 1. Golumn BO1.4.3.1 A. 1.1 Rebar BO1.4.3.1 A. 1.2 Form Work BO1.4.3.1 A. 1.2 Form Work BO1.4.3.1 A. 2. Shear Wall BO1.4.3.1 A. 2. Form Work BO1.4.3.1 A. 2. Form Work BO1.4.3.1 A. 2. Form Work BO1.4.3.1 A. 2. Porm Work BO1.4.3.1 A. 2. Form Work BO1.4.3.1 A. 2. Form Work BO1.4.3.1 A. 3. Slab BO1.4.3.1 A. 3.2 Rebar BO1.4.3.1 A. 3.3 MEP Work BO1.4.3.1 A. 3.4 Concreting BO1.4.3.2 A. 1.3 Form Work BO1.4.3.2 A. 1.4 Concreting BO1.4.3.2 A. 1.3 Concreting BO1.4.3.2 A. 2. Form Work BO1.4.3.2 A. 2. Form Work BO1.4.3.2 A. 2. The Bar BO1.4.3.2 A. 2. Form Work BO1.4.3.2 A. 2. Form Work BO1.4.3.2 A. 2. Form Work BO1.4.3.2 A. 2. Shear Wall BO1.4.3.2 A. 2. Shear Wall<td> BO1.4.3.2 A.3. Slab BO1.4.3.2 A.3.1 Form Work BO1.4.3.2 A.3.2 Rebar BO1.4.3.2 A.3.3 MEP Work BO1.4.3.2 A.3.3 MEP Work BO1.4.3.3 A.4 Concreting BO1.4.3.3 A.1 Column BO1.4.3.3 A.1 Column BO1.4.3.3 A.1 Column BO1.4.3.3 B.2 Shear Wall BO1.4.3.3 B.2 Shear Wall BO1.4.3.3 B.2 Shear Wall BO1.4.3.3 B.2 Shear Wall BO1.4.3.4 A.1 Column BO1.4.3.4 A.1 Column BO1.4.3.4 A.1 Solumn BO1.4.3.4 A.2 Shear Wall BO1.4.3.4 A.3 Slab BO1.4.3.4 A.3 Slab BO1.4.3.4 A.3 Slab BO1.4.3.4 A.3 Slab BO1.4.3.4 A.2 Shear Wall BO1.4.3.4 A.2 Shear Wall BO1.4.3.4 B.2 Shear Wall BO1.4.3.4 B.2 Column BO1.4.3.4 B.3 Slab BO1.4.3.4 B.2 Shear Wall BO1.4.3.4 B.3 Slab </td><td> Location has been found to be a key breakdown component of traditional WBS (Ibrahim et al., 2009) Integrating 'location' into [traditional] WBS decomposition necessitates substantial repetition in data and processes (Stal-Le Cardinal & Marle, 2006) </td>	 BO1.4.3.2 A.3. Slab BO1.4.3.2 A.3.1 Form Work BO1.4.3.2 A.3.2 Rebar BO1.4.3.2 A.3.3 MEP Work BO1.4.3.2 A.3.3 MEP Work BO1.4.3.3 A.4 Concreting BO1.4.3.3 A.1 Column BO1.4.3.3 A.1 Column BO1.4.3.3 A.1 Column BO1.4.3.3 B.2 Shear Wall BO1.4.3.3 B.2 Shear Wall BO1.4.3.3 B.2 Shear Wall BO1.4.3.3 B.2 Shear Wall BO1.4.3.4 A.1 Column BO1.4.3.4 A.1 Column BO1.4.3.4 A.1 Solumn BO1.4.3.4 A.2 Shear Wall BO1.4.3.4 A.3 Slab BO1.4.3.4 A.3 Slab BO1.4.3.4 A.3 Slab BO1.4.3.4 A.3 Slab BO1.4.3.4 A.2 Shear Wall BO1.4.3.4 A.2 Shear Wall BO1.4.3.4 B.2 Shear Wall BO1.4.3.4 B.2 Column BO1.4.3.4 B.3 Slab BO1.4.3.4 B.2 Shear Wall BO1.4.3.4 B.3 Slab 	 Location has been found to be a key breakdown component of traditional WBS (Ibrahim et al., 2009) Integrating 'location' into [traditional] WBS decomposition necessitates substantial repetition in data and processes (Stal-Le Cardinal & Marle, 2006)

• B01 RESI. BLDG.PROJECT			SWIN BUR * NE *
 BO1.4.3 Super Structure BO1.4.3 Super Structure BO1.4.3.1 Ground Floor Level BO1.4.3.1 A Slab Work BO1.4.3.1 A. 11 Column BO1.4.3.1 A. 1.1 Rebar BO1.4.3.1 A. 1.1 Pebar BO1.4.3.1 A. 1.1 Pebar BO1.4.3.1 A. 1.2 Form Work BO1.4.3.1 A. 2.1 Rebar BO1.4.3.1 A.2.2 Form Work BO1.4.3.1 A.2.2 Form Work BO1.4.3.1 A.2.3 Form Work BO1.4.3.1 A.3.3 Slab BO1.4.3.1 A.3.3 Slab BO1.4.3.1 A.3.3 MEP Work BO1.4.3.1 A.3.3 MEP Work BO1.4.3.1 A.3.4 Concreting BO1.4.3.1 A.3.4 Concreting BO1.4.3.1 A.3.3 MEP Work BO1.4.3.1 A.3.4 Concreting BO1.4.3.2 First Floor Level BO1.4.3.2 A.1 I Rebar BO1.4.3.2 A.1.1 Column BO1.4.3.2 A.1.1 Column BO1.4.3.2 A.1.1 2 Form Work BO1.4.3.2 A.1.1 2 Form Work BO1.4.3.2 A.1.3 Concreting BO1.4.3.2 A.1.3 Concreting BO1.4.3.2 A.1.3 Concreting BO1.4.3.2 A.1.3 Concreting BO1.4.3.2 A.1.3 Concreting BO1.4.3.2 A.2 Share Wall	 BO1.4.3.2.A.3 Slab BO1.4.3.2.A.3.1 Form Work BO1.4.3.2.A.3.2 Rebar BO1.4.3.2.A.3.2 Rebar BO1.4.3.3.4.3.3 MEP Work BO1.4.3.3.4.4 Concreting BO1.4.3.3.A. Slab Work BO1.4.3.3.A. Slab Work BO1.4.3.3.A.2 Shear Wall BO1.4.3.3.B.2 Shear Vall BO1.4.3.3.B.2 Shear Vall BO1.4.3.3.B.2 Shear Vall BO1.4.3.3.B.2 Shear Vall BO1.4.3.4.7 Hird Floor Level BO1.4.3.4.A Part 1 BO1.4.3.4.A.2 Shear Wall 	The used coding may be map L1 .X1 .X2 .L2 .L3/X3 Where: L1=Building X1=Construction X2= Superstructure L2=Level L3=Zone X3=Element X4=Component T=Activity The merging of L3 and X3 into	- coded B01 - coded 4 - coded 3 - coded 1 to 3 - coded A to B - not coded , described - coded 1 to 3 - coded 1 to 3 - coded 1 to 4
B01.4.3.2.A.2.1 Rebar B01.4.3.2.A.2.2 Form Work B01.4.3.2.A.2.3 Concreting	 BO1.4.3.4.A.3 Slab BO1.4.3.4.B Part 2 BO1.4.3.4.B.1 Column BO1.4.3.4.B.2 Shear Wall BO1.4.3.4.B.3 Slab 	increases confusion in interpre-	• • •

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BO1 RESI. BLDG. PROJECT BO1.4 CONSTRUCTION BO1.4.3 Super Structure BO1.4.3.1 A Ground Floor Level BO1.4.3.1 A. Slab Work BO1.4.3.1 A. 1.1 Rebar BO1.4.3.1 A. 1.1 Rebar BO1.4.3.1 A. 1.1 Rebar BO1.4.3.1 A. 1.2 Form Work BO1.4.3.1 A. 2.1 Rebar BO1.4.3.1 A.2.2 Form Work BO1.4.3.1 A.2.2 Form Work BO1.4.3.1 A.3.2 Rocreting BO1.4.3.1 A.3.3 Slab BO1.4.3.1 A.3.3 Form Work BO1.4.3.1 A.3.2 Frebar BO1.4.3.1 A.3.2 MEP Work BO1.4.3.1 A.3.2 Frebar BO1.4.3.1 A.3.2 A Concreting BO1.4.3.1 A.3.2 A Concreting BO1.4.3.1 A.3.2 First Floor Level	 BO1.4.3.2.A.3 Slab BO1.4.3.2.A.3.1 Form Work BO1.4.3.2.A.3.2 Rebar BO1.4.3.2.A.3.3 MEP Work BO1.4.3.3 Second Floor Level BO1.4.3.3 Second Floor Level BO1.4.3.3.A.1 Column BO1.4.3.3.A.2 Shab Work BO1.4.3.3.A.2 Shab BO1.4.3.3.B.1 Slab BO1.4.3.3.B.1 Column BO1.4.3.3.B.1 Column 	 The result will be a two lists: LBS: the location breakdown (the where [L]) in this case: L1 .L2 .L3 WBS: the work breakdown (the what [X] and how [T]) in this case: X1 .X2 .X3 .X4 .X5 .T With the actual work (.T) belonging at the intersection of the two lists and thus belonging to both which is why it requires the matrix to describe all work.
 BO1.4. 3.2. A Stab Work BO1.4. 3.2. A.1 Column BO1.4. 3.2. A.1. 1. Rebar BO1.4. 3.2. A.1. 2. Form Work BO1.4. 3.2. A.1. 3. Concreting BO1.4. 3.2. A.2. Shear Wall BO1.4. 3.2. A.2. 1 Rebar BO1.4. 3.2. A.2. Form Work BO1.4. 3.2. A.2. 3. Concreting 	 BO14.3.3.B.3 Slab BO1.4.3.4 Third Floor Level BO14.3.4.A Part1 BO1.4.3.4.A.2 Shear Wall BO1.4.3.4.A.2 Shear Wall BO1.4.3.4.A.3 Slab BO1.4.3.4.B.2 Shear Wall BO1.4.3.4.B.2 Shear Wall BO1.4.3.4.B.3 Slab 	

BO1.4.3.1 Ground Floor Level BC BO1.4.3.1 A Slab Work BC BO1.4.3.1 A. Slab Work BC BO1.4.3.1 A. 1 Column BC BO1.4.3.1 A. 1.2 Form Work BC BO1.4.3.1 A. 1.2 Form Work BC BO1.4.3.1 A. 1.3 Concreting BC BO1.4.3.1 A. 2.1 Rebar BC BO1.4.3.1 A. 2.2 Form Work BC BO1.4.3.1 A.2.3 Concreting BC BO1.4.3.1 A.2.3 Concreting BC BO1.4.3.1 A.3.3 Rebar BC BO1.4.3.1 A.3.3 Perbar BC BO1.4.3.1 A.3.3 Perbar BC BO1.4.3.1 A.3.3 MEP Work BC BO1.4.3.2 First Floor Level BC BO1.4.3.2 A.1 Column BC BO1.4.3.2 A.1 Column BC BO1.4.3.2 A.1 Column BC BO1.4.3.2 A.1 Scorcreting BC BO1.4.3.2 A.1 Bebar BC BO1.4.3.2 A.1 Column BC BO1.4.3.2 A.1 Bebar BC BO1.4.3.2 A.1 Bebar BC BO1.4.3.2 A.1 Bebar BC BO1.4.3.2 A.1 Bebar	D1.4.3.2.A.3 Slab D1.4.3.2.A.3.1 Form Work D1.4.3.2.A.3.2 Rebar D1.4.3.2.A.3.2 Rebar D1.4.3.3 EA.3.3 MEP Work D1.4.3.3 Scond Floor Level D1.4.3.3 A.3 Slab Work D1.4.3.3.A.3 Slab D1.4.3.3.A.1 Column D1.4.3.3.B.1 Column D1.4.3.3.B.2 Shear Wall D1.4.3.3.B.2 Shear Wall D1.4.3.3.B.2 Shear Wall D1.4.3.4.A Third Floor Level D1.4.3.4.A.1 Column D1.4.3.4.A.2 Shear Wall D1.4.3.4.A.2 Shear Wall D1.4.3.4.A.3 Slab D1.4.3.4.B.2 Shear Wall D1.4.3.4.B.2 Shear Wall	LBS (L1 .L2 .L3) BO1 RESI. BLDG.PROJECT BO1.1 Ground Floor Level BO1.2 First Floor Level BO1.2 First Floor Level BO1.3 Second Floor Level BO1.3 A Zone A BO1.3 E Zone B BO1.4 Third Floor Level BO1.4 Zone A BO1.4 E Zone B	WBS (X1 .X2 .X3 .X4 .X5 .T) 4 CONSTRUCTION 4 .3 Super Structure 4 .3 .1 Slab Work 4 .3 .1 .1 Column 4 .3 .1 .1.1 Column Rebar 4 .3 .1 .1.2 Column Form Work 4 .3 .1 .1.2 Column Concreting 4 .3 .1 .2 Shear Wall 4 .3 .1 .2 Shear Wall 4 .3 .1 .2 .1 S'Wall Rebar 4 .3 .1 .2 .3 S'Wall Form Work 4 .3 .1 .3 .1 Slab 4 .3 .1 .3 .1 Slab 4 .3 .1 .3 .1 Slab Form Work 4 .3 .1 .3 .2 Slab Rebar 4 .3 .1 .3 .3 Slab MEP Work 4 .3 .1 .3 .4 Slab Concreting
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BO1 RESI, BLDG, PROJECT						- SV BI * N	VIIN UR NE *	SWINBUR UNIVERSIT TECHNOU
 BO1 HESI. BLDG.PROJECT BO1.4 CONSTRUCTION BO1.4.3 Super Structure BO1.4.3.1 A Slab Work BO1.4.3.1 A. Slab Work BO1.4.3.1 A. 1.1 Rebar BO1.4.3.1 A. 1.2 Form Work BO1.4.3.1 A. 2.2 Shear Wall BO1.4.3.1 A. 2.3 Concreting BO1.4.3.1 A. 2.4 Form Work BO1.4.3.1 A. 2.4 Concreting BO1.4.3.1 A. 3.1 Form Work BO1.4.3.1 A. 3.2 Rebar BO1.4.3.2 First Floor Level BO1.4.3.2 A.1 Column BO1.4.3.2 A.1 Rebar BO1.4.3.2 A.1.3 Concreting BO1.4.3.2 A.1.3 Concreting BO1.4.3.2 A.1.3 Concreting BO1.4.3.2 A.2 Shear Wall 	 BO1.4.3.2.A.3 Slab BO1.4.3.2.A.3.1 Form Work BO1.4.3.2.A.3.2 Rebar BO1.4.3.2.A.3.2 Rebar BO1.4.3.3 Second Floor Level BO1.4.3.3 Second Floor Level BO1.4.3.3.A.1 Column BO1.4.3.3.A.1 Column BO1.4.3.3.B Part 2 BO1.4.3.3.B.2 Shear Wall BO1.4.3.3.B.3 Slab BO1.4.3.3.B.3 Slab BO1.4.3.3.B.3 Slab BO1.4.3.4.A.1 Column BO1.4.3.4.A.1 Column BO1.4.3.4.A.1 Column BO1.4.3.4.3.B.3 Slab BO1.4.3.4.A.1 Column BO1.4.3.4.A.2 Shear Wall BO1.4.3.4.A.2 Shear Wall BO1.4.3.4.A.3 Slab BO1.4.3.4.A.3 Slab BO1.4.3.4.B.3 Slab BO1.4.3.4.B.3 Slab BO1.4.3.4.B.3 Slab 	Work-Location Breakdown Matrix Work Breakdown Structure 4 CONSTRUCTION 4 J Super Structure 4 .3 .1 Slab Work 4 .3 .1 .1 Column 4 .3 .1 .1 Column Form Work 4 .3 .1 .2 Column Form Work 4 .3 .1 .2 Column Concreting 4 .3 .1 .2 Stear Wall 4 .3 .1 .2 .2 Stear Wall 4 .3 .1 .2 .2 Stear Wall 4 .3 .1 .3 Slab Form Work 4 .3 .1 .3 Slab Form Work 4 .3 .1 .3 .3 Slab Form Work 4 .3 .1 .3 .3 Slab Form Work 4 .3 .1 .3 .3 Slab MEP Work 4 .3 .1 .3 .4 Slab Concreting 4 .3 .1 .3 .1 Slab Concreting 4 .3 .1 .3 .1 Slab Concreting 4 .3 .1 .3 .4 Slab Concreting		SSSS B01.2A Zone A B01.2 A Zone A B01.2 A Zone A	BUI 3: Second Floor Level A A A BUI 3: A Zone A A A A A A	No. No. <td><u> </u></td> <td></td>	<u> </u>	

		SWIN BUR • NE•	WINBURNE IVERSITY O CHINOLOGY
 BO1 RESI. BLDG.PROJECT BO1.4 CONSTRUCTION BO1.4.3 Super Structure BO1.4.3.1 Ground Floor Level BO1.4.3.1.A.11 Column BO1.4.3.1.A.11 Column BO1.4.3.1.A.11 Rebar BO1.4.3.1.A.2.1 Rebar BO1.4.3.1.A.2.1 Rebar BO1.4.3.1.A.2.2 Form Work BO1.4.3.1.A.2.2. Form Work BO1.4.3.1.A.2.2. Form Work 	 BO1.4.3.2.A.3 Slab BO1.4.3.2.A.3.1 Form Work CO1.4.3.2.A.3.2 Rebar BO1.4.3.2.A.3.3 MEP Work BO1.4.3.2.A.3.4 COncreting BO1.4.3.3 Second Floor Level BO1.4.3.3.A Slab Work 	Mouke Buseakgowin Structure B01 RESI, BLDG-PRQ-JECT B01,1,A Zone A B01,1,A Zone A B01,1,A Zone A B01,1,A Zone A B01,4,A Zone A B01,4,A Zone B B01,4,B Zone B B01,4,B Zone B B01,4,B Zone B	
 BO1.4.3.1.A.3 Slab BO1.4.3.1.A.3.1 Form Work BO1.4.3.1.A.3.2 Rebar BO1.4.3.1.A.3.3 MEP Work 	 BO1.4 .3 .3 .A .1 Column BO1.4 .3 .3 .A .2 Shear Wall BO1.4 .3 .3 .A .3 Slab BO1.4 .3 .3 .B Part 2 	Work Breakdown Structure Job 4 CONSTRUCTION 4.3 Super Structure 4.3 Super Structure 4.3.1 Slab Work 4.3.1 L Column 4.3.1 Column	
 BO14.3.2 A 3.4 Concreting BO14.3.2 First Floor Level BO14.3.2 A Slab Work BO14.3.2 A.1 Column BO14.3.2 A.1 Column BO14.3.2 A.1.1 Rebar BO14.3.2 A.1.3 Concreting BO14.3.2 A.2 Shear Wall BO14.3.2 A.2.1 Rebar BO14.3.2 A.2.2 Form Work 	 BO14.3.3.B.1 Column BO14.3.3.B.2 Shear Wall BO14.3.4.B.3 Slab BO14.3.4 A Part 1 BO14.3.4.A.1 Column BO14.3.4.A.2 Shear Wall BO14.3.4.A.3 Slab BO14.3.4.A.9 Slab BO14.3.4.A.9 Slab 	4.3.1.1.1 Column Rebar Image: Column Concerting Image: Column Con	зk
 BO1.4.3.2.A.2.3 Concreting 	 BO1.4.3.4.B.1 Column BO1.4.3.4.B.2 Shear Wall BO1.4.3.4.B.3 Slab 	4.3.1.3.2 Slab Rebar 4.3.1.3.3 Slab MEP Work 4.3.1.3.4 Slab Concreting	

			SWIN BUR *NE*
 BO1 RESI. BLDG. PROJECT BO1.4 CONSTRUCTION BO1.4.3 Super Structure BO1.4.3.1 Ground Floor Level BO1.4.3.1 A. Stab Work BO1.4.3.1 A. 1.1 Rebar BO1.4.3.1 A. 1.2 Form Work BO1.4.3.1 A. 1.2 Form Work BO1.4.3.1 A. 1.2 Form Work BO1.4.3.1 A. 2.2 Form Work BO1.4.3.1 A. 3. Stab BO1.4.3.2 A. 3. Stab BO1.4.3.2 A. 3. Stab BO1.4.3.2 A. 1.2 Form Work BO1.4.3.2 A. 2. Stab Work BO1.4.3.2 A. 2. Stab Work BO1.4.3.2 A. 2. Form Work BO1.4.3.2 A. 2. Stab Work BO1.4.3.2 A. 2. Stab Work BO1.4.3.2 A. 2. Form Work BO1.4.3.2 A. 2. Form Work BO1.4.3.2 A. 2. Stab Work BO1.4.3.2 A. 2. Stab Work BO1.4.3.2 A. 2. Form Work BO1.4.3.2 A. 2. Stab Work 	 BO1.4.3.2.A.3 Slab BO1.4.3.2.A.3.1 Form Work BO1.4.3.2.A.3.2 Rebar BO1.4.3.2.A.3.3 MEP Work BO1.4.3.3.3 AConcreting BO1.4.3.3.3 Ac Soncerting BO1.4.3.3.3.4 Column BO1.4.3.3.A.2 Shear Wall BO1.4.3.3.B.1 Column BO1.4.3.3.B.1 Column BO1.4.3.3.B.1 Column BO1.4.3.3.B.1 Column BO1.4.3.3.B.1 Column BO1.4.3.4.A Slab BO1.4.3.4.A Part 1 BO1.4.3.4.A.2 Shear Wall BO1.4.3.4.A.3 Slab BO1.4.3.4.A.3 Slab BO1.4.3.4.A.3 Slab BO1.4.3.4.A.3 Slab BO1.4.3.4.B.2 Shear Wall BO1.4.3.4.B.3 Slab 	Work-Location Breakdown Matrix	

Micro-milestones

- Each tick represents a small package of work
- They are easily monitored
- Payment can be triggered on completion

Work-Location Breakdown Matrix	RESI. BLDG.PROJECT	1.1 Ground	B01.1A Zone A B01.2 First Floor Level	B01.2.A Zone A	BO1.3 Second Floor Level		d Floor Le	44	B01.4.B Zone B	
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4 CONSTRUCTION	\vdash	\square	+	\vdash	_	-		\rightarrow		
4.3 Super Structure	\vdash		+	\vdash	-	+		-	-	
4.3.1 Slab Work 4.3.1.1 Column	\vdash	\vdash	+	\vdash		+	\vdash	+	-	
4.3.1.1 Column 4.3.1.1.1 Column Reber	\vdash	\vdash			-		$\left \right $		-	
4 .3 .1 .1 .1 Column Repar 4 .3 .1 .1.2 Column Form Work	\vdash	\vdash	4	M	4		\vdash	4	쉬	
4.3.1.1.2 Column Form Work 4.3.1.1.3 Column Concreting		\vdash	<u>×</u> -		4		\vdash	4	4	
4.3.1.2 Shear Wall	H	\vdash	¥ -	М	-14	1¥	\vdash	*	4	
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Empire State Building: LBMS



- · A 102 level building,
 - sketch designs to opening for business in 18 months;
 - achieving (aligned) floor cycles of one floor per day;
 - structure completed in 4.5 months.
 - The production was run like an assembly line
 - continuous and aligned production
 - Emphasis on controlling the work.
 - First, actual quantities placed in locations were monitored daily.
 - Second, the work crews were checked to ensure they were working in the correct location three times per day.



